

SIGMA ECOFLEET 290

(SIGMAPLANE ECOL 1154)

3 pages

September 2005
Revision of October 2004

DESCRIPTION

TBT-free selfpolishing antifouling with cuprous oxide and organic biocides as active ingredients

PRINCIPAL CHARACTERISTICS

- TBT-free selfpolishing antifouling for new building and maintenance
- controls shell and weed fouling for service periods up to 36 months for the vertical sides and 60 months on flat bottom, depending on vessel type, operation characteristics and system applied
- controlled polishing rate to give effective protection in accordance with the specified film thickness and smoothing of the surface
- complies with IMO Antifouling Systems Convention

COLOURS AND GLOSS

redbrown, brown and black - flat

BASIC DATA AT 20°C

(1 g/cm³ = 8.25 lb/US gal; 1 m²/l = 40.7 ft²/US gal)

Mass density

1.8 g/cm³

Volume solids

55 ± 2%

VOC (supplied)

max. 225 g/kg (Directive 1999/13/EC, SED)

max. 397 g/l (approx. 3.3 lb/gal)

Recommended dry film thickness

75 - 150 µm depending on system

Theoretical spreading rate

7.3 m²/l for 75 µm, 5.5 m²/l for 100 µm, 3.7 m²/l for 150 µm

Touch dry after

1 hour at 20°C

Overcoating interval

min. 6 hours at 20°C

Refloating time

min. 8 hours *

Shelf life (cool and dry place)

at least 12 months

Flash point

26°C

* see additional data

RECOMMENDED

SUBSTRATE CONDITIONS AND TEMPERATURES

- previous coat; dry and free from any contamination
- suitable high performance anticorrosive (coaltar epoxy, epoxy, vinyl tar)
- substrate temperature should be at least 3°C above dew point

INSTRUCTIONS FOR USE

- stir well before use
- the temperature of the paint should preferably be above 15°C, otherwise extra thinner may be required to obtain application viscosity
- too much solvent results in reduced sag resistance

AIRLESS SPRAY

Recommended thinner

Sigma thinner 21-06

Volume of thinner

0 - 3%, depending on required thickness and application conditions

Nozzle orifice

approx. 0.53 - 0.68 mm (= 0.021 - 0.027 in)

Nozzle pressure

12 - 15 MPa (= approx. 120 - 150 bar; 1700 - 2130 p.s.i.)

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BRUSH/ROLLER

only for touch up and repair
multicoat roller or brush application is not recommended
max. dft achievable by brush or roller is 50 µm

Recommended thinner
Volume of thinner

Sigma thinner 21-06
0 - 3%

CLEANING SOLVENT

Sigma thinner 21-06

SAFETY PRECAUTIONS

for paint and recommended thinners see safety sheets 1430, 1431 and relevant material safety data sheets

this is a solvent based paint and care should be taken to avoid inhalation of spray mist or vapour as well as contact between the wet paint and exposed skin or eyes

ADDITIONAL DATA

Film thickness and spreading rate

theoretical spreading rate m ² /l	7.3	5.5	3.7
dft in µm	75	100	150

Overcoating table for Sigma EcoFleet 290 at a dft of 100 µm

substrate temperature	5°C	10°C	20°C	30°C
Sigma EcoFleet 290	18 hours	12 hours	6 hours	4 hours
refloating	24 hours	12 hours	8 hours	6 hours

minimum drying time before overcoating with

- maximum overcoating time for SigmaCover 510 with Sigma EcoFleet 290 is 48 hours at 20°C
- the above data are a fair indication for normal drydockings
- longer drying times may be necessary at higher dft and under unfavourable atmospheric conditions

Worldwide availability

Whilst it is always the aim of Sigma Coatings to supply the same product on a worldwide basis, slight modification of the product is sometimes necessary to comply with local or national rules/circumstances. Under these circumstances an alternative product data sheet is used.

REFERENCES

Explanation to product data sheets	see information sheet 1411
Safety indications	see information sheet 1430
Safety in confined spaces and health safety	
Explosion hazard - toxic hazard	see information sheet 1431

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LIMITATION OF LIABILITY

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Sigma Coatings has no control over either the quality or condition of the substrate, or the many factors affecting the use and application of the product. Sigma Coatings does therefore not accept any liability arising from loss, injury or damage resulting from such use or the contents of this data sheet (unless there are written agreements stating otherwise).

The data contained herein are liable to modification as a result of practical experience and continuous product development. This data sheet replaces and annuls all previous issues and it is therefore the user's responsibility to ensure that this sheet is current prior to using the product.

The English text of this document shall prevail over any translation thereof.

DS	7297
139362 redbrown	2008002200
139363 brown	2000002200
146036 black	8000002200